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Wire System Aging Assessment and Condition Monitoring (WASCO)

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Abstract

Nuclear facilities rely on electrical wire systems to perform a variety of functions for successful operation. Many of these functions directly support the safe operation of the facility; therefore, the continued reliability of wire systems, even as they age, is critical. Condition Monitoring (CM) of installed wire systems is an important part of any aging program, both during the first 40 years of the qualified life and even more in anticipation of the license renewal for a nuclear power plant. This report contains some test results of a method for wire system condition monitoring, developed at the Halden Reactor Project, called LIRA (LIne Resonance Analysis), which can be used on-line to detect any local or global changes in the cable electrical parameters as a consequence of insulation faults or degradation.

Key words

Condition monitoring, cable aging, transmission lines, hot spot detection, fault detection, frequency domain reflectometry, time domain reflectometry, standing wave reflectometry, LIRA, positron

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Introduction

There is a continued interest worldwide [1] in the safety aspects of electrical wire (cable) system aging in industrial installations. Aging of a wire system can result in loss of critical functions of the equipment energized by the system, or in loss of critical information relevant to the decision making process and operator actions. In either situation, unanticipated or premature aging of a wire system can lead to unavailability of equipment important to safety and compromise public health and safety.

The U.S. White House National Science and Technology Council Committee on Technology has issued a report in 2000 [2] where safety issues on wire systems were addressed. The conclusions of this report are important to understand the weak points of the current status and which topics should be addressed in future research. The recommendations of the Committee can be summarised as follows:

- Increase co-operation between industry and research institutes, also internationally.
- Improve design and functionality of wire systems.
- Develop advanced wire system condition monitoring techniques.

Current techniques to evaluate aging properties of electric cables include electric properties tests [3,4]. While known to be difficult, advancements in detection systems and computerised data analysis techniques may allow ultimate use of electrical testing to predict future behaviour and residual life of cables.

The LIRA method

LIRA is based on transmission line technology, like Time Domain Reflectometry (TDR). However, it enhances the diagnosis performance by including a proprietary algorithm to evaluate an accurate line impedance spectrum from noise measurements. Figure 1 shows the estimated impedance for a PVC instrument cable 100m long, in the 0-10 MHz range.

Line impedance estimation is the basis for local and global degradation assessment. Tests performed with LIRA show that thermal degradation of the wire insulation and mechanical damage on the jacket and/or the insulation do have an impact on the insulation capacitance C and at a lesser degree on the conductor inductance L. Direct measurement of C (and L) would not be effective because the required sensitivity has the same magnitude of the achievable accuracy, due to the environment noise normally present in installed cables (especially for unshielded twisted pair cables. Some results were achieved with coaxial cables [4]). LIRA monitors C variations through its impact on the complex line impedance, taking advantage of the strong amplification factor on some properties of the phase and amplitude of the impedance figure.



Figure 1. Impedance of an unmatched transmission line.

One of these possible monitoring techniques is the so called zero-crossing phase monitoring method [3], that can be used to monitor and assess cable global degradation. This method tries to correlate the impedance phase shift from zero (a resonance condition) to the insulation degradation. Although LIRA implements also this technique, it has the following drawbacks:

Resonance values (and the corresponding zero-crossing conditions) do not depend only on the cable electric parameters, but also on the cable length and the reactive component of the connected load. In other words, this technique needs a reference for each tested cable (not just each cable type), from which a zero-crossing deviation can be monitored. This method is effective for continuous real-time monitoring of cable state (for example in aerospace applications), but not for diagnosing degradation in old installed cables.

It is difficult to discriminate between cable faults (degradation) and load faults (changes in load reactance).



Figure 2. Hot Spot detection in LIRA.

Hot spots due to localized high temperature conditions and local mechanical damage to the insulation are detectable by LIRA through an algorithm starting from the line impedance spectra (see Figure 2). The next chapters show some results achieved in 2005 and 2006 in the framework of the NKS project (Nordic Countries Nuclear Safety Research).

LIRA structure

LIRA is composed of several software and hardware modules, as depicted in Figure 3. The hardware modules are:

- The LIRA modulator, where the cable under test is connected.
- The LIRA Generator, that controls the AWG (Arbitrary Waveform Generator), currently a National Instruments PXI-5422, 200 Ms/s. It supplies a low voltage (1-3V), white noise signal or signal sweep to the system.
- The LIRA DSO (Digital Storage Oscilloscope), currently a National Instruments PXI-5124, 200 Ms/s digitizer. It is a 2 channel digitizer for the 2 signals coming from the modulator, the reference signal (CH0) and the signal modulated by the cable impedance (CH1).



Figure 3. LIRA Block Diagram.

Ringhals Experiments June 26th, 2006

Scope of the test

This experiment was conducted on 4 low-voltage, triaxial (conductor, inner shield, outer shield), PVC insulated cables. The cables are named A, C, E and G.

After the first measurements on the 4 cables, one of them, cable G, was disconnected at the penetration and partially extracted from the conduit and then reinserted. After this procedure a new measurement on cable G was taken, to verify if some damage was occurred to the insulation/jacket as a consequence of this movement.

The 4 cable have been in operation for about 30 years.

The cable end were connected to ionization chambers (high impedance), for cable A, C and E. Cable G was open at the end.

Cable A

cable A 26/6/2006

initial measurement, 142m termination connected to ionization chamber penetration at about 109m, 3 meter long modulator TF-001

INPUT PARAMETERS

| GM | PRN |
|---------------------|--------------|
| RecLen | 20000 |
| Layout | HRP-FT01 |
| OffsetCH0 | 0 |
| RangeCH0 | 5 |
| OffsetCH1 | 0 |
| RangeCH1 | 1.5 |
| ChirpLength | 200000 |
| ChirpMinFreq | 1000 |
| ChirpMaxFreq | 50000000 |
| block size | 400 |
| SampleRate (Ms/s) | 200 |
| Resistence | 50 Ohm |
| Resistence | 50 Ohm |
| | RMS |
| averaging mode | averaging |
| weighting mode | Linear |
| number of averages | 300 |
| ImpWindow | Low Sidelobe |
| phase offset | 0 |
| Band (%) | 100 |
| PhaseShape | 0 |
| Feedback res. | 0 |
| Balancing res. | 0 |
| Splitter res. | 0 |
| HotSpotWindow | Low Sidelobe |
| Zoom spectral lines | 300 |
| HotSpotMode | 0 |
| HotSpotThreshold | 12 |
| Topology | Off |
| Order | 12 |
| Imp Components | Both |

RESULTS

Resonance freqs (Hz)

| 343254 | 703760 | 1046659 | 1430830 | 1785805 |
|----------|----------|----------|----------|----------|
| 2188990 | 2550863 | 2969164 | 3328795 | 3751717 |
| 4104494 | 4542405 | 4887426 | 5338306 | 5676433 |
| 6142344 | 6453003 | 6937894 | 7181673 | 7724887 |
| 7943588 | 8493107 | 8700700 | 9244120 | 9413457 |
| 9957190 | 10163664 | 10693338 | 10929405 | 11459219 |
| 11695103 | 12234503 | 12472415 | 13017854 | 13271645 |
| 13817301 | 14074170 | 14626735 | 14875680 | 15443428 |
| 15667547 | 16254530 | 16451128 | 17064574 | 17232856 |
| 17900027 | 96225505 | 96918859 | 97605752 | 97787443 |
| 97913107 | 98338540 | 98674853 | 99349458 | |

| Estimated cable | | | | | |
|--------------------|-----|---------------|-------|---------|----|
| length | | 142.4 | m | | |
| Phase velocity rat | tio | 0.794 | | | |
| Char Impedance | | 71.8 | ohm | 1608318 | Hz |
| Line Attenuation | | 9.9 | dB/km | 1608318 | Hz |
| | | 1.4 | dB | | |
| SPOT DETECTE | D: | | | | |
| Location (m) | | Severity (dB) | | | |
| | 0.6 | 80 | | | |

29.4

142.4



Figure 4



Figure 5

A cable length of 142m was input, corresponding to an estimated (peak mode) PV ratio of 0.794, a high value, but not unusual for coaxial/triaxial cables. The characteristic impedance was 72 ohm.

The 2 peaks at about 105m are the outer and inner penetration. The double peak at the end is due to the attached ionization chamber. No hot spots are visible on cable A.

Cable C

cableC 26/6/2006

initial measurement, 142m termination connected to ionization chamber penetration at about 109m, 3 meter long modulator TF-001

INPUT PARAMETERS

| GM | PRN |
|-----------|----------|
| RecLen | 20000 |
| Layout | HRP-FT01 |
| OffsetCH0 | 0 |

| RangeCH0 | 5 | |
|----------------------|-----------|------------|
| OffsetCH1 | 0 | |
| RangeCH1 | 1.5 | |
| ChirpLength | 200000 | |
| ChirpMinFreq | 1000 | |
| ChirpMaxFreq | 5000000 | |
| block size | 400 | |
| SampleRate (Ms/s) | 200 | |
| Resistence | 50 Ohm | |
| Resistence | 50 Ohm | |
| | RMS | |
| averaging mode | averaging | |
| weighting mode | Linear | |
| number of averages | 300 | |
| | Low | |
| ImpWindow | Sidelobe | |
| phase offset | 0 | |
| Band (%) | 100 | |
| PhaseShape | 0 | |
| Feedback res. | 0 | |
| Balancing res. | 0 | |
| Splitter res. | 0 | |
| - | Low | |
| HotSpotWindow | Sidelobe | |
| Zoom spectral lines | 300 | |
| HotSpotMode | 2 | |
| HotSpotThreshold | 15 | |
| Topology | Off | |
| Order | 12 | |
| Imp Components | Both | |
| | | |
| RESULTS | | |
| Resonance freqs (Hz) | | |
| 295212 | 597345 | 953680 |
| 2069506 | 2457589 | 2851469 |
| 4006279 | 4420368 | 4782890 |
| 5995792 | 6297823 | 6758781 |
| 7722884 | 8255112 | 8491333 |
| 9755027 | 10035673 | 10538462 |
| 11603053 | 12124750 | 12390734 |
| 12728066 | 13000520 | 14530467 |
| 15521/62 | 16155384 | 16363606 |
| 17820202 | 80355614 | 80622625 |
| 000203 | 01566121 | 0200027020 |
| 900000JZ | 31300121 | 32003044 |

| Estimated cable | | | |
|----------------------|-------|---|--|
| length | 143 | m | |
| Phase velocity ratio | 0.794 | | |

93905975 94375498 95663458

10820402 11329337

| Char Impedance | 74.4 | ohm | 1880410 | Hz |
|------------------|------|-------|---------|----|
| Line Attenuation | 13.4 | dB/km | 1880410 | Hz |
| | 1.9 | dB | | |



Figure 6



Figure 7

Cable C had the same behavior as cable A. The spot diagram suggests the following locations for the penetration: external connection: 105.5m internal connection: 112.5m

Cable E

cable B 26/6/2006

initial measurement, 142m termination connected to ionization chamber penetration at about 109m, 3 meter long modulator TF-001

INPUT PARAMETERS

| GM | PRN |
|--------------------|--------------|
| RecLen | 20000 |
| Layout | HRP-FT01 |
| OffsetCH0 | 0 |
| RangeCH0 | 5 |
| OffsetCH1 | 0 |
| RangeCH1 | 1.5 |
| ChirpLength | 200000 |
| ChirpMinFreq | 1000 |
| ChirpMaxFreq | 5000000 |
| block size | 400 |
| SampleRate (Ms/s) | 200 |
| Resistence | 50 Ohm |
| Resistence | 50 Ohm |
| | RMS |
| averaging mode | averaging |
| weighting mode | Linear |
| number of averages | 300 |
| ImpWindow | Low Sidelobe |
| phase offset | 0 |
| Band (%) | 100 |
| PhaseShape | 0 |
| Feedback res. | 0 |
| Balancing res. | 0 |
| Splitter res. | 0 |
| HotSpotWindow | Low Sidelobe |

| Zoom spectral lines | | 300 |
|---------------------|------|-----|
| HotSpotMode | | 2 |
| HotSpotThreshold | | 15 |
| Topology | Off | |
| Order | | 12 |
| Imp Components | Both | |

RESULTS

Resonance freqs (Hz)

| (114) | | | | |
|----------------------|----------|----------|----------|----------|
| 332670 | 677758 | 1021618 | 1388358 | 1746632 |
| 2140926 | 2508431 | 2912679 | 3276705 | 3686015 |
| 4042682 | 4465267 | 4812347 | 5243449 | 5562895 |
| 6012079 | 6290499 | 6733143 | 6971898 | 7415929 |
| 7614135 | 8109123 | 8372832 | 8856402 | 9136724 |
| 9627352 | 9927217 | 10411050 | 10707843 | 11205080 |
| 11497562 | 11999683 | 12279561 | 12793466 | 13058003 |
| 13589508 | 13829551 | 14387852 | 14564627 | 18848170 |
| 19642051 | 20446502 | 21231258 | 85225703 | 85340905 |
| 85953875 | 86085069 | 86759858 | 86888056 | 87511770 |
| 87638260 | 87750109 | 88569884 | 88725679 | 89258308 |
| 89371513 | 91570007 | 92208060 | 92597181 | 93015769 |
| 93389966 | 93759764 | 94152421 | | |
| Estimated cable | | | | |
| length | 142.5 | m | | |
| Phase velocity ratio | 0.794 | | | |
| Char Impedance | 73.5 | ohm | 1567495 | Hz |
| Line Attenuation | 10.7 | dB/km | 1567495 | Hz |
| | 1.5 | dB | | |



Figure 8



Figure 9

Cable E is identical to the previous ones, with the same locations for the penetration. No other findings.

Cable G

Measurements on cable G have been performed in 3 steps:

- 1. Initial measurement, as in cable A, C and E. However cable G was the spare cable and was not connected to the ionization chamber. The terminal was open.
- 2. Measurement after disconnection of the cable at the outside of the penetration (105m).
- 3. Measurement after the planned cable movement (partially out and back in).

Initial measurement

spare cable G 26/6/2006

initial measurement, 140m termination is open penetration at about 105m, 3 meter long

INPUT PARAMETERS

| GM | PRN |
|--------------------|--------------|
| RecLen | 20000 |
| Layout | HRP-FT01 |
| OffsetCH0 | 0 |
| RangeCH0 | 5 |
| OffsetCH1 | 0 |
| RangeCH1 | 1.5 |
| ChirpLength | 200000 |
| ChirpMinFreq | 1000 |
| ChirpMaxFreq | 5000000 |
| block size | 400 |
| SampleRate (Ms/s) | 200 |
| Resistence | 50 Ohm |
| Resistence | 50 Ohm |
| | RMS |
| averaging mode | averaging |
| weighting mode | Linear |
| number of averages | 300 |
| ImpWindow | Low Sidelobe |
| phase offset | 0 |
| Band (%) | 100 |
| PhaseShape | 0 |
| Feedback res. | 0 |

| Balancing res. Splitter res. HotSpotWindow Zoom spectral lines HotSpotMode HotSpotThreshold Topology Order Imp Components | 0 0 Low Sidelobe 300 2 16 Off 12 Both | | | |
|--|--|---|--|--|
| RESULTS | | | | |
| Resonance freqs (Hz) 413859 2518689 4612311 6758713 8825560 11013312 13049868 15260234 17271598 19531129 21476809 23791320 25691629 28067918 29942900 32345813 37461124 86914217 89061001 | 834825 2927221 5062626 7137784 9316047 11358629 13559474 15594348 17818459 19800178 22083178 24026997 26381632 28246877 30627211 33216085 84255956 87445455 | 1249676 3362408 5459345 7606697 9674701 11862658 13896894 16111350 18110826 20379666 22339738 24637266 26522203 28911011 30784055 34935098 85129980 87808690 89856372 | 1677552 3767457 5914960 7970069 10163339 12204429 14409030 16432985 18680315 20629287 22937941 24861535 27223017 29099407 31485927 35752129 85914540 88245716 90391676 | 2087395 4212564 6291982 8465085 10517593 12711988 14745252 16960065 18959552 21228717 23189700 25495624 27396607 29771275 31621472 36607863 86750641 88754342 90919095 |
| Estimated cable length Phase velocity ratio Char Impedance Line Attenuation SPOT DETECTED: | 93453212 140 0.794 74.5 4.2 0.6 | 93894567 m ohm dB/km dB | 94056365 1042251 1042251 | Hz Hz |
| Location (m) 105.5 109.3 112.8 140 | Severity (dB) 17.2 22.6 20.6 91.3 | | | |



Figure 10



Figure 11

Cable G was open at the end (see the missing double peak at the end, Figure 11). The length is 2m shorter because of that. The location of the penetration is exactly the same as the previous cases. The cable is in good shape.

After disconnection

The cable was disconnected at the external penetration connection, 105.5m, see Figure 11.

Figure 12 and 13 show the measurement on this part of the cable, where all the parameters are the same, but the length is 105.5m. In the spot picture, Figure 10, the penetration spikes have disappeared.



Figure 12



Figure 13



Figure 14



Figure 15



Figure 16

Figure 14 to 16 represent the result of the open/short test to estimate important electric parameters of the cable as a function of frequency. The following table summarizes these results in the range 0.5-1 MHz:

| Characteristic impedance (ohm) | 74 |
|--------------------------------|-------|
| Capacitance (pF/m) | 58 |
| Inductance (uH/m) | 0.32 |
| Attenuation (dB/km) | 4.7 |
| Phase Velocity Ratio | 0.776 |

The PV ratio estimated with the Open/Short method is slightly lower than the value estimated on-line in peak-mode (0.794), which is however calculated at 1.4 MHz .This is consistent with the theory, because PV ratios increase with frequency at relatively low frequency (below 5 MHz)

Final Measurement

A final measurement was taken on the same cable segment, after extracting it for about 50m and reinserting it in its original position.

Figure 17 to 20 show the results of the final measurement, where the blue line is the reference, initial measurement and the yellow line is the final. In Figure 17 and 18 a complete overlap is visible, but not very meaningful because small but important local changes would not show up visually in the impedance graph. Figure 19and 20 show that nothing critical has happened as a consequence of the cable movement.

All the measurement shown so far have been performed using the conductor and the inner shield, leaving the outer shield open. However, using the 2 shields some additional information about the jacket condition was produced. Figure 21 and 22 show the results of a measurement performed with the inner and outer shield as signal wires. The spike at 85m would be worth an additional visual inspection, although something strange on the jacket was reported at that location during the operation of cable extraction and reinsertion.

cableG 26/6/2006

modulator TF-001 report after removing back and forth

INPUT PARAMETERS

GM PRN

| 20000 |
|-----------|
| HRP-FT01 |
| 0 |
| 5 |
| 0 |
| 1.5 |
| 200000 |
| 1000 |
| 5000000 |
| 400 |
| 200 |
| 50 Ohm |
| 50 Ohm |
| RMS |
| averaging |
| Linear |
| . 300 |
| LOW |
| Sidelobe |
| 0 |
| 100 |
| 0 |
| 0 |
| 0 |
| U Low |
| Sidelobe |
| 300 |
| 0 |
| 15 |
| Off |
| 12 |
| Both |
| |
| |
| |

| Resonance freqs (Hz) | | | | |
|----------------------|----------|----------|----------|----------|
| 548722 | 1109861 | 1657414 | 2230477 | 2773145 |
| 3353442 | 3887672 | 4480408 | 5004283 | 5606541 |
| 6110156 | 6735409 | 7237014 | 7867559 | 8345195 |
| 8990579 | 9469352 | 10117520 | 10590430 | 11247887 |
| 11708003 | 12373007 | 12825450 | 13499016 | 13950965 |
| 14626936 | 15072121 | 15752893 | 16190563 | 16883426 |
| 17306447 | 18018852 | 18415022 | 19148712 | 19535327 |
| 20280078 | 20644072 | 21412267 | 21769535 | 22533508 |
| 22900622 | 23664576 | 24020755 | 24796433 | 25134859 |
| 25936957 | 26230818 | 27085314 | 27357688 | 28204232 |
| 28494338 | 29324498 | 29621570 | 30460436 | 30745049 |
| 31590415 | 31865572 | 32723209 | 32982968 | 33862670 |
| 34090928 | 34980555 | 35224013 | 36103214 | 36350309 |
| 37229782 | 37478635 | 38364017 | 38594404 | 39505729 |

| 397019 | 45 40649509 | 40826431 | 41766483 | 41962823 |
|---------------------|---------------|----------|----------|----------|
| 428891 | 37 43091898 | 44030384 | 44202640 | 45167926 |
| 453291 | 67 46284245 | 46465687 | 47408357 | 47596757 |
| 485386 | 48720068 | 49661650 | 49850885 | 50764348 |
| 509877 | 68 51899191 | 52115309 | 53032775 | 53233093 |
| 541766 | 54354367 | 55298428 | 55467702 | 56427903 |
| Estimated cable | | | | |
| length | 105.7 | m | | |
| Phase velocity rati | io 0.794 | | | |
| Char Impedance | 74.7 | ohm | 2501811 | Hz |
| Line Attenuation | 7.2 | dB/km | 2501811 | Hz |
| | 0.8 | dB | | |
| SPOT DETECTED | D: | | | |
| Location (m) | Severity (dB) | | | |

| Location (m) | | Severity (dB) | |
|--------------|-------|---------------|--|
| | 0.6 | 78.3 | |
| | 105.7 | 65.9 | |









Figure 19



Figure 20



Figure 21



Figure 22

Simulated Tests

The Open/Short tests and the estimation of the main electrical parameters of the cable can be used to develop a cable model and run simulated experiments, with simulated hot spots and aging conditions.

Simulated tests are extremely important to assess the sensitivity of LIRA for a particular cable to hot spots, mechanical faults and global aging conditions.

Figure 23and 24 represent the results of a simulated test using the LIRA automatically generated model for the cable G after disconnection (105.5m), open ended. Compare with the real measurements in Figure 18 and 19.

Figure 25 shows the result of a simulated measurement on cable G with a 0.5m hot spot at 65m. The hot spot severity is +5 pF/m, which would result from a minor thermal degradation at that location.







Figure 24



Figure 25

Barsebäck Experiment July 5th, 2006

Scope of the Test

A total of 10 installed cables have been tested using a compiled version of LIRA 3.0 and a maximum scan frequency of 200 Ms/s (see Figure 26), corresponding to 100MHz.



Figure 26 LIRA 3.0 during Barsebäck Tests

The cables were low voltage, open end at the terminal, composed of 2 segments of PVC/PVC insulation/jacket in some cases and PVC/PVC connected to XLPE/CSPE (Rockbestos) in other cases. The cable lengths varied from 60 to 120 meter.

Aging conditions of these cables were not known, although all of them have been in operation for about 20-25 years.

Test results

91006-X28.3

91006-X28.3 open end

INPUT PARAMETERS

| GM | PRN |
|-----------|----------|
| RecLen | 20000 |
| Layout | HRP-FT01 |
| OffsetCH0 | 0 |
| RangeCH0 | 2 |

| OffsetCH1 | 0 | | | |
|----------------------|-------------------|---------|---------|---------|
| RangeCH1 | 0.5 | | | |
| ChirpLength | 200000 | | | |
| ChirpMinFreq | 1000 | | | |
| ChirpMaxFreq | 5000000 | | | |
| block size | 400 | | | |
| SampleRate (Ms/s) | 100 | | | |
| Resistence | 50 Ohm | | | |
| Resistence | 50 Ohm | | | |
| | RMS | | | |
| averaging mode | averaging | | | |
| weighting mode | Linear | | | |
| number of averages | 300 | | | |
| ImpWindow | Low Sidelobe | | | |
| phase offset | 0 | | | |
| Band (%) | 100 | | | |
| PhaseShape | 0 | | | |
| Feedback res. | 0 | | | |
| Balancing res. | 0 | | | |
| Splitter res. | U Low Sidelehe | | | |
| | | | | |
| Zoom spectral lines | 300 | | | |
| | 0 | | | |
| Topology | Off | | | |
| Ordor | 12 | | | |
| Imp Components | Both | | | |
| | Dom | | | |
| RESULTS | | | | |
| | | | | |
| Resonance freqs | | | | |
| (Hz) | | | | |
| 200524 | 526160 | 919071 | 1095010 | 1401122 |
| 1688306 | 105/1803 | 2278/10 | 2517441 | 280/202 |
| 31166/7 | 3/66068 | 3606244 | 1076053 | 1251671 |
| 42423328 | 42563393 | 3000244 | 4070000 | 4204071 |
| 42420020 | 42000000 | | | |
| Estimated cable | | | | |
| length | 115 | m | | |
| Phase velocity ratio | 0.4618 | | | |
| Char Impedance | 123.2 | ohm | 677570 | Hz |
| Line Attenuation | 8.4 | dB/km | 677570 | Hz |
| | 1 | dB | | |



Figure 27 Impedance amplitude and phase for frequencies 0-3MHz



Figure 28 Spot spectrum with open termination at 115m and segment connection at 69m

Cable attenuation of about 8 dB/km, which is high, and the relatively large cable length (about 115m), suggested to lower the scan rate to 100 Ms/s.

The cable length value of 115 m is an input value and was approximately known. The spot locations accuracy is consequent to the accuracy of this number. The Phase Velocity

ratio of 0.4618 is also a consequence of the total known cable length. New PVC insulated signal cables have an average PV ratio of 0.52-0.54, a value of 0.46 suggests some thermal aged condition (PV ratio decreases linearly with aging). At the moment, no correlation exists between PV ratio and global aging conditions (work is in progress on that).

Figure 28 shows the spot spectrum along the entire cable length of 115m. The big spot (38 dB) at 69m is the connection between the 2 segments. The termination peak is at 20 dB (at 200 Ms/s it almost disappears). Two spots, one at 42m and another at 57m, both at 18 dB, would be worth of visual inspection, because they exceed the background noise set at 10 dB in this case.

System 495

system 495

PVC/PVC open end

INPUT PARAMETERS

| GM | PRN |
|--------------------|--------------|
| RecLen | 20000 |
| Layout | HRP-FT01 |
| OffsetCH0 | 0 |
| RangeCH0 | 3 |
| OffsetCH1 | 0 |
| RangeCH1 | 1 |
| ChirpLength | 200000 |
| ChirpMinFreq | 1000 |
| ChirpMaxFreq | 5000000 |
| block size | 400 |
| SampleRate (Ms/s) | 100 |
| Resistence | 50 Ohm |
| Resistence | 50 Ohm |
| | RMS |
| averaging mode | averaging |
| weighting mode | Linear |
| number of averages | 300 |
| ImpWindow | Low Sidelobe |
| phase offset | 0 |
| Band (%) | 100 |
| PhaseShape | 0 |
| Feedback res. | 0 |
| Balancing res. | 0 |
| Splitter res. | 0 |

| HotSpotWindow Zoom spectral lines HotSpotMode HotSpotThreshold Topology Order | Low Sidelobe 300 0 5 Off 12 Both | | | |
|--|--|----------|----------|----------|
| Imp Components | Boun | | | |
| RESULTS | | | | |
| Resonance freqs (Hz) | | | | |
| 638729 | 1273147 | 1888933 | 2514603 | 3106585 |
| 3860785 | 4454254 | 5241923 | 5818082 | 6612528 |
| 7043079 | 7771183 | 8222379 | 9359550 | 9524115 |
| 10675546 | 10974385 | 40884344 | 41853729 | 42041866 |
| 42171078 | 42304382 | 42410136 | 42559953 | 42712491 |
| 42932151 | 43079881 | 43271855 | 43393570 | |
| Estimated cable | | | | |
| length | 50.5 | m | | |
| Phase velocity ratio | 0.4098 | | | |
| Char Impedance | 107.1 | ohm | 2201768 | Hz |
| Line Attenuation | 46.4 | dB/km | 2201768 | Hz |
| | 2.3 | dB | | |



Figure 29



Figure 30



Figure 31

This cable was only $51m \log$, same kind of insulation of the previous one. PV ratio slightly lower (0.41) than before.

The junction is visible (37 dB) at 38.6m, while another discontinuity is visible (see Figures 29 and 30) close to the terminal, at 46m. Figure 31 represents the same case at different scale.

Discontinuities close to the termination may pose a challenge for the identification of the termination spike, when the two spike heights are comparable (like in this example). Actions are in progress to address this case.

■ LIRAanalyzer ver. 3.0 RESET STOP (Ms/s) 100.00 GM PRN Controls FDR Open/Short Phase Monitor Report Resonance freq (Hz) Both VelRatio Impedance Spectrum HotSpot ReferenceFreqRatio Cable Length(m) 10 281295 0.4100 111.66 FTSD SBSD Parameters Normalization Param 536035 step (m) 0.489 ZOOM 👻 Normalization ON CalcMode Set VelRatio 🔽 820631 Scale 1.05 1.0 5.0 10.0 ◆ cursor 111.8 10.0 Resonance Mode Peak Mode 50.0 dB/km 15.843 dB 1.8 45.0 1406067 40.0-Z0 (ohm) 137.0 Hz 678333 1688143 35.0-ලු 30.0-AvgDone 9 1486 peak 🕖 1 25.0-CH1 📿 CH0 🔅 Signal Auto restart 🍘 E 20.0-906.26m 15.0 600.00m 10.0-400.00m 5.0 200.00m 0.0 20.0 60.0 80.0 100.0 117.2 40.0 0.00-Distance from start (m) -200.00m-Terminal (dB) 19.68 HotSpot threshold (dB) -400.00m Spot loc (m) Severity (dB) ▲ -600.00m fitting 3 11.4

System 495 Div II

Figure 32



Figure 33



Figure 34

This cable, same type of Div I seen before, has been tested setting the PV ratio to 0.41, same value as the previous case, because the length was not known.

The corresponding estimated length of 111.6m was in agreement with a rough estimate from the plant personnel.

A junction at 67m is visible here (Figure 33 and the scaled one in Figure 34). Two other peaks are visible, at 42m and 55m, whose height is comparable to the termination height.

314V86

This and the following cables are composed of 3 segments:

- 1. A PVC/PVC segment outside containment
- 2. A penetration segment
- 3. A XLPE/CSPE (Rockbestos) segment inside the containment

The termination was open in all cases.

The accuracy of these tests is somewhat reduced, because of the multi segment setup, where different segments have different electric characteristics. The current LIRA version does not handle accurately multi segment cables, although a multi-segment LIRA model is in preparation and should be ready in 2007.

sys 314V86

PVC plus penetration plus XLPE (Rockbestos)

INPUT PARAMETERS

| GM | PRN |
|--------------------|--------------|
| RecLen | 20000 |
| Layout | HRP-FT01 |
| OffsetCH0 | 0 |
| RangeCH0 | 3 |
| OffsetCH1 | 0 |
| RangeCH1 | 1 |
| ChirpLength | 200000 |
| ChirpMinFreq | 1000 |
| ChirpMaxFreq | 5000000 |
| block size | 400 |
| SampleRate (Ms/s) | 200 |
| Resistence | 50 Ohm |
| Resistence | 50 Ohm |
| | RMS |
| averaging mode | averaging |
| weighting mode | Linear |
| number of averages | 300 |
| ImpWindow | Low Sidelobe |
| phase offset | 0 |
| Band (%) | 100 |
| PhaseShape | 0 |

| Feedback res. | (|
|---------------------|--------------|
| Balancing res. | (|
| Splitter res. | (|
| HotSpotWindow | Low Sidelobe |
| Zoom spectral lines | 300 |
| HotSpotMode | 2 |
| HotSpotThreshold | -12 |
| Topology | Off |
| Order | 12 |
| Imp Components | Both |
| | |

RESULTS

| Resonance freqs (Hz) | | | | |
|------------------------|----------|----------|----------|----------|
| 395406 | 755899 | 1145234 | 1589368 | 2006532 |
| 2440420 | 2723307 | 3240705 | 3628802 | 4166023 |
| 4371909 | 4851835 | 5199641 | 5852570 | 6125107 |
| 6465043 | 6807348 | 7547264 | 7784743 | 9153938 |
| 9443905 | 10005669 | 10682854 | 11080383 | 11715152 |
| 11873228 | 12454898 | 12592472 | 27754566 | 28045502 |
| 29100267 | 29948459 | 30392765 | 30580079 | 31422799 |
| 31922483 | 32152199 | 54998944 | 55838462 | 56716945 |
| 56853581 | 56976281 | 57106321 | 57280746 | 57418109 |
| 57634997 | 57764677 | 57913037 | 58033074 | 58158328 |
| 58324120 | 58499907 | 58650207 | 59013199 | 59264111 |
| 59408548 | 59540940 | 59666051 | 59802462 | 59928607 |
| 60051665 | 60233509 | 60360289 | 60497818 | 60641206 |
| 60974732 | 61349348 | 61588548 | 62108642 | 62500461 |
| 62623715 | 62759240 | 62907676 | 63048016 | 63189698 |
| 63335447 | 63469570 | 63610263 | 63783750 | 63918354 |
| 64129186 | 64250689 | 64467592 | 64592520 | 68959755 |
| 69468532 | 69874179 | 70018097 | 70205064 | 70335962 |
| 70458427 | 70580258 | 70840686 | 71002880 | 71255634 |
| 71687558 | 71842379 | 72041074 | 72296251 | 72679173 |
| Estimated cable length | 112 | m | | |
| Phase velocity ratio | 0.6293 | | | |
| Char Impedance | 122.5 | ohm | 950567 | Hz |
| Line Attenuation | 0.5 | dB/km | 950567 | Hz |
| | 0.1 | dB | | |





Figure 36

The cable length was set in this test to the known value of 112m and the resulting PV ratio was 0.629. This value corresponds to a weighted average of the PV ratio of the PVC

and XLPE segments. The higher value respect to the previous tests is due to the higher PV ratios of XLPE cables. Note also the much less attenuation of this case (0.5 dB/km), visible also in Figure 10, due to the minor attenuation of Rockbestos cables.

The penetration is visible in Figure 36, between 61.7m and 65.6m. The first segment is the PVC type, the second segment is XLPE.

The better attenuation of this case allowed the use of 200 Ms/s and a consequently better resolution, as visible in Figure 36.

No other findings in this test case.

314V145

sys 314V145

PVC plus penetration plus XLPE (Rockbestos)

INPUT PARAMETERS

| GM | PRN |
|--------------------|---------------|
| RecLen | 20000 |
| Layout | HRP-FT01 |
| OffsetCH0 | 0 |
| RangeCH0 | 3 |
| OffsetCH1 | 0 |
| RangeCH1 | 1 |
| ChirpLength | 200000 |
| ChirpMinFreq | 1000 |
| ChirpMaxFreq | 5000000 |
| block size | 400 |
| SampleRate (Ms/s) | 200 |
| Resistence | 50 Ohm |
| Resistence | 50 Ohm |
| averaging mode | RMS averaging |
| weighting mode | Linear |
| number of averages | 300 |
| | Low |
| ImpWindow | Sidelobe |
| phase offset | 0 |
| Band (%) | 100 |
| PhaseShape | 0 |
| Feedback res. | 0 |
| Balancing res. | 0 |
| Splitter res. | 0 |

| ListCr at Mindau | Low | | | |
|----------------------|----------|----------|----------|----------|
| HotSpotvindow | Sidelobe | | | |
| Zoom spectral lines | 300 | | | |
| HotSpotiviode | 2 | | | |
| HotSpotInreshold | 8 | | | |
| lopology | Off | | | |
| Order | 12 | | | |
| Imp Components | Both | | | |
| | | | | |
| RESULTS | | | | |
| Resonance freqs (Hz) | | | | |
| 318673 | 684061 | 1074972 | 1473403 | 1796871 |
| 2086998 | 2499524 | 3102026 | 3584565 | 3948640 |
| 5299183 | 6210814 | 6883991 | 7925453 | 8178981 |
| 9442567 | 9910696 | 10834893 | 11324305 | 12624234 |
| 39724209 | 39856952 | 40234512 | 41647388 | 42799849 |
| | | | | |
| Estimated cable | | | | |
| length | 122 | m | | |
| Phase velocity ratio | 0.6295 | | | |
| Char Impedance | 104 | ohm | 879517 | Hz |
| Line Attenuation | 8.9 | dB/km | 879517 | Hz |
| | 1.1 | dB | | |











Figure 39

The length of this cable was not known exactly, although comparable to 314V86. Using the same PV ratio of 0.629, the resulting length was 122m.

Figure 38 shows the spot spectrum at 200 Ms/s, Figure 39 shows the same case at 100 Ms/s.

In this test, beside the penetration at 60m, another spot is visible between 22 and 28m, which is at +18dB, a value comparable to the termination height. A visual inspection is recommended.



314V11 and 314V12

Figure 40



Figure 41



Figure 42



Figure 43

314V11 (Figure 40 and 41) and 314V12 (Figure 42 and 43) are very similar and they have the same length.

The penetration starts at 62m (total length 122m). The spike at 103.5m has been confirmed.

354V411







Figure 45

The last test was a 112m PVC cable with a junction at 97m, visible in Figure 45. No other spike above background is visible.

The PV ratio of this cable was 0.53. Cable termination was shorted, as visible in Figure 44 (impedance zero at 0 Hz).

Conclusions

The tests performed in 2005-2006 showed that LIRA could identify localized thermal damage to insulation that had not progressed to the point where the insulation had totally failed. These tests indicated that LIRA could identify aging before end of the qualified life. The results further indicate that LIRA will be useful in assessing the condition of cables located in conduits that are suspected of having been subjected to localized thermal/radiation aging. Similarly, LIRA could be used to assess cables in trays that are difficult to access. The tests of the Ringhals triaxial cables showed that LIRA could function in nuclear power plant environments. The tests showed that the noise in the plant did not adversely affect the LIRA performance.

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| Abstract | Nuclear facilities rely on electrical wire systems to perform a variety of functions for successful operation. Many of these functions directly support the safe operation of the facility; therefore, the continued reliability of wire systems, even as they age, is critical. Condition Monitoring (CM) of installed wire systems is an important part of any aging program, both during the first 40 years of the qualified life and even more in anticipation of the license renewal for a nuclear power plant. This report contains some test results of a method for wire system condition monitoring, developed at the Halden Reactor Project, called LIRA (LIne Resonance Analysis), which can be used on-line to detect any local or global changes in the cable electrical parameters as a consequence of insulation faults or degradation. |

Key words

Condition monitoring, cable aging, transmission lines, hot spot detection, fault detection, frequency domain reflectometry, time domain reflectometry, standing wave reflectometry, LIRA, positron

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